

downstream of said delivery means for curling the ribbon;

Mechanical drive means selected from the group consisting of conveyor belts, rollers and wheels;

and located downstream of said curling means for drawing the ribbon across curling means; wherein said mechanical drive wheel means includes at least one combination or pairing of said conveyor belts, rollers and/or wheels wherein the ribbon being disposed between the said combination or pairing.

27. A ribbon curling device comprising:

Delivery means for delivering a supply of unstressed curlable ribbon; curling means located downstream of said delivery means for curling the ribbon;

Mechanical drive means selected from the group consisting of conveyor belts, rollers and wheels;

and located downstream of said curling means for drawing the ribbon across curling means; wherein said mechanical drive wheel means includes at least one pairing of said conveyor belt with at least one conveyor belt, roller and/or wheel wherein the ribbon being disposed between the said pairing.--